

Date: ✓ Monday, 4/23/2007 3:41:49 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ABRASION STRIP
Job Number	: 32020		
Estimate Number	: 10067		
P.O. Number	: <u>N/A</u>	Part Number	: D2856400
This Issue	: 4/23/2007 S.O. No. : <u>N/A</u>	Drawing Number	: D2856 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 30822	Material	: <u>N/A</u>
Written By	: <u>[Signature]</u>	Due Date	: 5/15/2007
Checked & Approved By	: <u>[Signature]</u>	Qty:	216 Um: Each
Comment	: Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 3618C207104124216FT

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0	3M8681 4	Abrasion Strip 4"
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Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)

ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

[Signature] 5/15/14 216FT

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

[Signature] 5/14

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 414
[Signature] 7/5/14 S9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 4 Date: 07/05/15
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: ABRASION STRIP

Job Number: 32020

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



216

Comment: FINAL INSPECTION/W/O RELEASE

207/05/15

Job Completion



U 0605.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

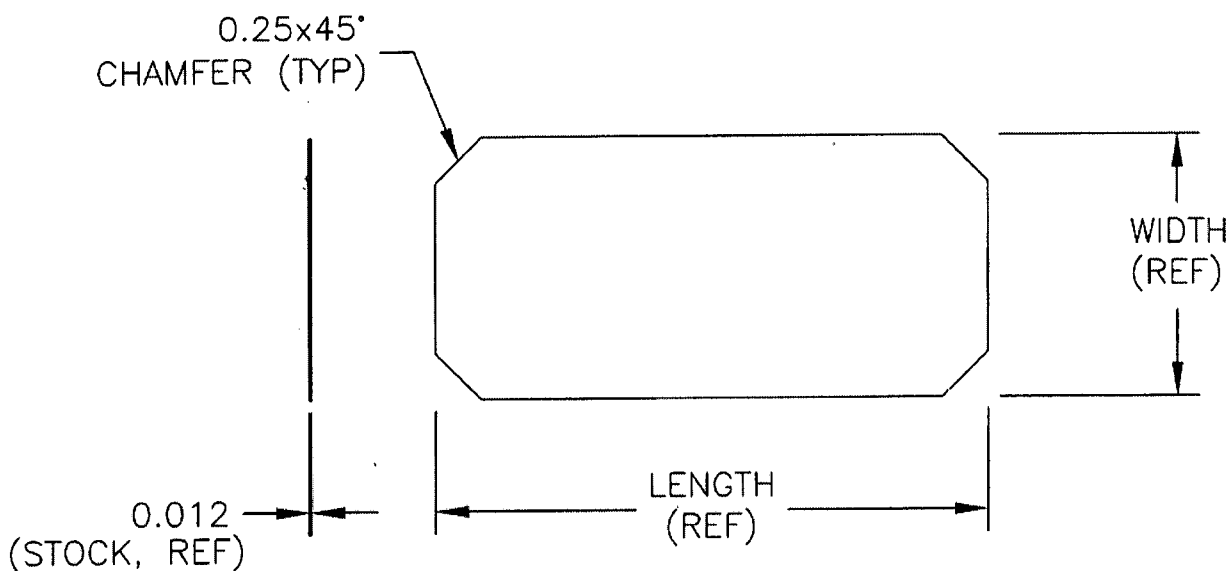
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

SHOP COPY
RETURN TO
ENGINEERING
INCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32020

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

Date May 10 2007
VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 88464
Packing Slip ID : 228831
BON COMM. / P.O.# : 3618

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Lot # 7088 DOM: Mar 09 2007 DOE: Mar 29 2009 C of C	2.	RL	

ep 7/65/11

We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: _____

Montreal - Toronto